

**POLYESLINE S.L.U.**

Polígono Industrial "Els Mollons". C/ Tapissers, 4 – 46970 Alaquas, Valencia –Spain.

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POLYES-FILM (B-21531)

TECHNICAL SPECIFICATION SHEET

DESCRIPTION: B-21531 is Transparent Polyester Film, Co extruded standard clear with single side Antistatic Coated having smooth surface, good clarity and good handling property

APPLICATIONS: Film suitable for high quality lamination and other general-purpose application.

SALIENT FEATURES:

- Excellent antistatic property
- Good clarity and Transparency
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability



TECHNICAL DATA						
Properties	Test method	Unit	B-21531			
PHYSICAL						
Thickness	ASTM D-374	Micron (Gauge)	75 (300)	100 (400)	125 (500)	
Yield	JPFTM	m ² /kg (in ² /lb)	9.5 (6680)	7.1(4990)	5.7 (4000)	
OPTICAL						
Haze	ASTM D-1003	%	2.0	2.2	2.5	
Total luminous transmittance	ASTM D-1003	%	89	89	89	
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1700 (24200)
	TD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1700 (24200)
Elongation (Min)	MD	ASTM D-882	%	120	120	120
	TD	ASTM D-882	%	100	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40	0.40
THERMAL						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5	1.5
SURFACE						
Wetting tension (Min)	ASTM D-2578	Dyne / cm	42	42	42	
Electrical						
Surface Resistivity	ASTM D-256	Ohm cm	10 ^{^11}	10 ^{^11}	10 ^{^11}	

The values given in the technical data sheets of our products are typical performance data and are believed to be accurate. These are given in good faith, but it is up to the client to verify the suitability for his own particular purpose. POLYESLINE S.L.U. suggests to the customer to confirm these values and the compatibility of the product before use. POLYESLINE S.L.U. does not offer any guarantee or accept any responsibility for the suitability of the product for a particular use. For this reason, POLYESLINE S.L.U. will only be liable in the event that the material is defective, and only after its manufacturer confirms and ratifies it; and will never be responsible for the damages caused by its use, nor will it be responsible for them, nor for cost of the transport for return or replacement, if applicable

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TECHNICAL DATA					
Properties		Test method	Unit	B-21531	
PHYSICAL					
Thickness		ASTM D-374	Micron (Gauge)	175 (700)	250 (1000)
Yield		JPFTM	m ² /kg (in ² /lb)	4.1 (2880)	2.9 (2040)
OPTICAL					
Haze		ASTM D-1003	%	3.0	4.5
Total luminous transmittance		ASTM D-1003	%	89	89
MECHANICAL					
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1600 (22800)
	TD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1600 (22800)
Elongation (Min)	MD	ASTM D-882	%	120	120
	TD	ASTM D-882	%	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40
THERMAL					
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5
SURFACE					
Wetting tension (Min)		ASTM D-2578	Dyne / cm	42	42
Electrical					
Surface Resistivity		ASTM D-256	Ohm cm	10 [^] 11	10 [^] 11

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